



SAFETY DATA SHEET

Section 1 – Product & Company Identification

Product Name:
RIDGID Extreme Performance Thread Cutting Oil (United States)

Product Catalog No.:
74012, 74047, 76767

Recommended Use:
Thread Cutting

Restrictions on Use:
Industrial use only

Company Information:

<u>North America</u> Ridge Tool Company 400 Clark Street Elyria, Ohio 44035-6001 1-800-519-3456 (8:00 am – 5:00 pm EST, M-F) Emergency Telephone call 9-1-1 or local emergency number www.RIDGID.com	<u>Australia</u> Ridge Tool Australia 127 Metrolink Circuit Campbellfield, VIC 3061 1-800-743-443 (8:30 am – 5:00 pm AEST, M-F) Emergency Telephone call 000 or local emergency number www.RIDGID.com.au
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Issue Date: May 1, 2018

Revision: K

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Section 2 – Hazards Identification

Hazard Classification**Health Hazards**

Serious Eye Damage/Eye Irritation Category 2A

Label Elements**Hazard Symbol:**

Signal Word: Warning

Hazard Statement: Causes serious eye irritation.

Precautionary Statements

Prevention: Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Other hazards which do not result in GHS classification: None.

Unknown toxicity - Health

Acute toxicity, oral	31.6 %
Acute toxicity, dermal	8 %
Acute toxicity, inhalation, vapor	48.1 %
Acute toxicity, inhalation, dust or mist	44.8 %



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Section 3 – Composition / Information On Ingredients

General information: This product does not contain silicone or chlorinated additives.

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Paraffin oils	Confidential	20 - <50%
Mineral oil	Confidential	20 - <50%
Zinc compound	Confidential	5 - <10%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

Section 4 – First Aid Measures

Ingestion: Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.

Inhalation: Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.

Skin Contact: Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Get medical attention if symptoms occur.

Section 5 – Fire Fighting Measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, fog, CO₂, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.



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Specific hazards arising from the chemical: Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Section 6 – Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.

Methods and material for containment and cleaning up: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.

Environmental Precautions: Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

Section 7 – Handling And Storage

Precautions for safe handling: Avoid contact with eyes. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container.

Conditions for safe storage, including any incompatibilities: Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials. Shelf Life: 720 Days



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Section 8 – Exposure Controls / Personal Protection

Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Paraffin oils - Inhalable fraction.	TWA	5 mg/m ³	US. ACGIH Threshold Limit Values (03 2014)
Paraffin oils - Mist.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Paraffin oils - Mist.	TWA	5 mg/m ³	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
Mineral oil - Mist.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (01 2017)
Mineral oil - Mist.	TWA	5 mg/m ³	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
Mineral oil - Mist.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)

Protective Measures:

Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Respiratory Protection:

In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection:

Wear safety glasses with side shields (or goggles).

Skin and Body Protection:

Wear protective clothing appropriate for the risk of exposure. Be aware of other hazards such as rotating parts. Contact health and safety professional or manufacturer for specific information.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

Section 9 – Physical And Chemical Properties

Appearance

Physical state:

Liquid

Form:

No data available.

Color:

Amber



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Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	196.11 °C (385.00 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	0.88
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	38 mm ² /s (40 °C, Measured)
Other information	
VOC:	1.99 % (Method 24) 6.1 g/l (ASTM E 1868-10)

Section 10 – Stability And Reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Contains a component which may release flammable substances, including trimethylpentene, by distillation in systems with solvent recovery. This may lead to accumulation in the solvent circuit.



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Section 11 – Toxicological Information

Information on likely routes of exposure

- Ingestion:** May be ingested by accident. Ingestion may cause irritation and malaise. May be harmful if swallowed.
- Inhalation:** Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
- Skin Contact:** Prolonged or repeated skin contact may cause drying, cracking, or irritation.
- Eye contact:** Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

- Ingestion:** No data available.
- Inhalation:** No data available.
- Skin Contact:** No data available.
- Eye contact:** No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral
Product: Not classified for acute toxicity based on available data.

Dermal
Product: Not classified for acute toxicity based on available data.

Inhalation
Product: Not classified for acute toxicity based on available data.

Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.

Serious Eye Damage/Eye Irritation
Product: No data available.

Respiratory or Skin Sensitization
Product: No data available.

Carcinogenicity
Product: No data available.



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IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

Section 12 – Ecological Information

General information: This product has not been evaluated for ecological toxicity or other environmental effects.

Section 13 – Disposal Consideration

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.



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Section 14 – Transportation Information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

Section 15 – Regulatory Information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards
Serious eye damage or eye irritation

SARA 313 (TRI Reporting)

<u>Chemical Identity</u>	<u>Reporting threshold for other users</u>	<u>Reporting threshold for manufacturing and processing</u>
Zinc compound	10000 lbs	25000 lbs.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.



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Section 16 – Other Information

Prepared by: Ridge Tool Company (Operating Standard 6-108)

Issue Date: May 1, 2018

Last Revision Date: March 30, 2017

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