

### 1. Identification

<b>Product identifier</b>	<b>Regular Clear Advanced PVC Cement</b>
<b>Other means of identification</b>	
<b>Product code</b>	1107E
<b>Synonyms</b>	Part Numbers: 30881, 31925, 31926, 31927, 31928, 31929, 31958, 31959, 31960, 31961
<b>Recommended use</b>	Joining PVC Pipes
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company Name</b>	Oatey Co.
<b>Address</b>	4700 West 160th St. Cleveland, OH 44135
<b>Telephone</b>	216-267-7100
<b>E-mail</b>	info@oatey.com
<b>Transport Emergency</b>	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
<b>Emergency First Aid</b>	1-877-740-5015
<b>Contact person</b>	MSDS Coordinator

### 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 2
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	If swallowed: Immediately call a poison center/doctor. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. Rinse mouth. Do NOT induce vomiting. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.

<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. May form explosive peroxides. Contains a chemical classified by the US EPA as a suspected possible carcinogen.

**Supplemental information**  
Not applicable.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	CAS number	%
Methyl ethyl ketone	78-93-3	30-45
Cyclohexanone	108-94-1	10-25
Furan, Tetrahydro-	109-99-9	10-25
Acetone	67-64-1	5-15
Polyvinyl chloride	9002-86-2	5-15

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Ingestion</b>	Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Aspiration may cause pulmonary edema and pneumonitis.
<b>Most important symptoms/effects, acute and delayed</b>	Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Highly flammable liquid and vapor. This product contains tetrahydrofuran that may form explosive organic peroxide when exposed to air or light or with age.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water.

**Large Spills:** Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

**Small Spills:** Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

### Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
Polyvinyl chloride (CAS 9002-86-2)	STEL	5 ppm
	TWA	1 ppm

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Acetone (CAS 67-64-1)	PEL	2400 mg/m <sup>3</sup>	
		1000 ppm	
Cyclohexanone (CAS 108-94-1)	PEL	200 mg/m <sup>3</sup>	
		50 ppm	
Furan, Tetrahydro- (CAS 109-99-9)	PEL	590 mg/m <sup>3</sup>	
		200 ppm	
Methyl ethyl ketone (CAS 78-93-3)	PEL	590 mg/m <sup>3</sup>	
		200 ppm	
Polyvinyl chloride (CAS 9002-86-2)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Acetone (CAS 67-64-1)	STEL	750 ppm	
	TWA	500 ppm	
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm	
	TWA	20 ppm	
Furan, Tetrahydro- (CAS 109-99-9)	STEL	100 ppm	
	TWA	50 ppm	
Methyl ethyl ketone (CAS 78-93-3)	STEL	300 ppm	
	TWA	200 ppm	
Polyvinyl chloride (CAS 9002-86-2)	TWA	1 mg/m3	Respirable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	590 mg/m3
		250 ppm
Cyclohexanone (CAS 108-94-1)	TWA	100 mg/m3
		25 ppm
Furan, Tetrahydro- (CAS 109-99-9)	STEL	735 mg/m3
		250 ppm
	TWA	590 mg/m3
		200 ppm
Methyl ethyl ketone (CAS 78-93-3)	STEL	885 mg/m3
		300 ppm
	TWA	590 mg/m3
		200 ppm

**Biological limit values**

**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	50 mg/l	Acetone	Urine	*
Cyclohexanone (CAS 108-94-1)	80 mg/l	1,2-Cyclohexanediol, with hydrolysis	Urine	*
	8 mg/l	Cyclohexanol, with hydrolysis	Urine	*
Furan, Tetrahydro- (CAS 109-99-9)	2 mg/l	Tetrahydrofuran	Urine	*
Methyl ethyl ketone (CAS 78-93-3)	2 mg/l	MEK	Urine	*

\* - For sampling details, please see the source document.

**Exposure guidelines**

**US - California OELs: Skin designation**

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

Cyclohexanone (CAS 108-94-1)

Skin designation applies.

**US - Tennessee OELs: Skin designation**

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

Furan, Tetrahydro- (CAS 109-99-9)

Can be absorbed through the skin.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

<b>Appropriate engineering controls</b>	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Face shield is recommended. Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Translucent liquid.
<b>Color</b>	Clear.

**Odor** Solvent.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** 151 °F (66.11 °C)

**Flash point** -4.0 °F (-20.0 °C)

**Evaporation rate** 5.5 - 8

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** 1.8

**Flammability limit - upper (%)** 11.8

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** 145 mm Hg @ 20 C

**Vapor density** 2.5

**Relative density** 0.9 +/- 0.02

### Solubility(ies)

**Solubility (water)** Negligible

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** 80 - 500 cP

### Other information

**VOC (Weight %)** 488 g/l SCAQMD 1168/M316A

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Strong oxidizing agents. Ammonia. Amines. Isocyanates. Caustics.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May be fatal if swallowed and enters airways. Headache. Nausea, vomiting. May cause irritation to the respiratory system. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	May be fatal if swallowed and enters airways. Harmful if swallowed. Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

**Symptoms related to the physical, chemical and toxicological characteristics** Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

### Information on toxicological effects

**Acute toxicity** May be fatal if swallowed and enters airways. Narcotic effects. May cause respiratory irritation.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	20 ml/kg
<i>Inhalation</i>		
LC50	Rat	50 mg/l, 8 Hours
<i>Oral</i>		
LD50	Rat	5800 mg/kg
Cyclohexanone (CAS 108-94-1)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	948 mg/kg
<i>Inhalation</i>		
LC50	Rat	8000 ppm, 4 hours
<i>Oral</i>		
LD50	Rat	1540 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

## Carcinogenicity

In 2012 USEPA Integrated Risk Information System (IRIS) reviewed a two species inhalation lifetime study on THF conducted by NTP (1998). Male rats developed renal tumors and female mice developed liver tumors while neither the female rats nor the male mice showed similar results. Because the carcinogenic mechanisms could not be identified clearly in either species for either tumor, the EPA determined that the male rat and female mouse findings are relevant to the assessment of carcinogenic potential in humans. Therefore, the IRIS review concludes that these data in aggregate indicate that there is "suggestive evidence of carcinogenic potential" following exposure to THF by all routes of exposure.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1)

3 Not classifiable as to carcinogenicity to humans.

Polyvinyl chloride (CAS 9002-86-2)

3 Not classifiable as to carcinogenicity to humans.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Polyvinyl chloride (CAS 9002-86-2)

Cancer

### Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

### Specific target organ toxicity - single exposure

Narcotic effects. May cause drowsiness and dizziness. Respiratory tract irritation.

### Specific target organ toxicity - repeated exposure

Not classified.

### Aspiration hazard

May be fatal if swallowed and enters airways.

### Chronic effects

Prolonged inhalation may be harmful.

## 12. Ecological information

### Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
<b>Aquatic</b>		
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) > 100 mg/l, 96 hours
Cyclohexanone (CAS 108-94-1)		
<b>Aquatic</b>		
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) 481 - 578 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

### Persistence and degradability

No data is available on the degradability of this product.

### Bioaccumulative potential

No data available.

### Partition coefficient n-octanol / water (log Kow)

Acetone (CAS 67-64-1)	-0.24
Cyclohexanone (CAS 108-94-1)	0.81
Furan, Tetrahydro- (CAS 109-99-9)	0.46
Methyl ethyl ketone (CAS 78-93-3)	0.29

### Mobility in soil

No data available.

### Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

### Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

### Local disposal regulations

Dispose in accordance with all applicable regulations.

### Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

### Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

### Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

**DOT**

UN number	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (Methyl ethyl ketone RQ = 12788 LBS, Acetone RQ = 50505 LBS)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB2, T7, TP1, TP8, TP28
Packaging exceptions	150
Packaging non bulk	202
Packaging bulk	242

**IATA**

UN number	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (Methyl ethyl ketone, Acetone)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	3H
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

UN number	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Methyl ethyl ketone, Acetone)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not available.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Polyvinyl chloride (CAS 9002-86-2)	Cancer Central nervous system Liver Blood Flammability
------------------------------------	--

### CERCLA Hazardous Substance List (40 CFR 302.4)

Acetone (CAS 67-64-1)	LISTED
Cyclohexanone (CAS 108-94-1)	LISTED
Furan, Tetrahydro- (CAS 109-99-9)	LISTED
Methyl ethyl ketone (CAS 78-93-3)	LISTED



Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

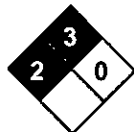
\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date	05-28-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0

### NFPA ratings



### Disclaimer

The information in the sheet was written based on the best knowledge and experience currently available. Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.