



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP820 Off-White and Acrylic Adhesive 820 Off-White, Part B

Product Identification Numbers

62-3277-8530-9

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 1.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1A.
Specific Target Organ Toxicity (respiratory irritation): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:

nervous system |

respiratory system |

sensory organs |

Precautionary Statements

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Get medical advice/attention if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Keep cool.

Keep container tightly closed.

Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Methacrylate	80-62-6	40 - 70 Trade Secret *
Chlorosulfonated Polyethylene	68037-39-8	10 - 30 Trade Secret *
Acrylic Polymers (NJTS Reg No 04499600-7149)	Trade Secret*	5 - 20 Trade Secret *
Maleic Acid	110-16-7	1 - 5 Trade Secret *
2,6-di-tert-Butyl-p-Cresol	128-37-0	0.5 - 1.5 Trade Secret *
Cumene Hydroperoxide	80-15-9	0.5 - 1.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**Carbon monoxide
Carbon dioxide**Condition**During Combustion
During Combustion

Oxides of Nitrogen
Toxic Vapor, Gas, Particulate

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
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2,6-di-tert-Butyl-p-Cresol	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
Cumene Hydroperoxide	80-15-9	AIHA	TWA:6 mg/m3(1 ppm)	Skin Notation
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	Dermal Sensitizer, A4: Not class. as human carcin
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m3(100 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	Off-white, pungent acrylic odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>

Boiling Point	>=100 °C
Flash Point	50 °F [<i>Test Method:</i> Closed Cup]
Evaporation rate	3 [<i>Ref Std:</i> BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2.1 % volume
Flammable Limits(UEL)	12.5 % volume
Vapor Pressure	28 mmHg [@ 68 °F]
Vapor Density	3.5 [<i>Ref Std:</i> AIR=1]
Density	1.03 g/ml
Specific Gravity	1.03 [<i>Ref Std:</i> WATER=1]
Solubility in Water	Moderate
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	40,000 - 60,000 centipoise [@ 73.4 °F]
Hazardous Air Pollutants	<=60 % weight [<i>Test Method:</i> Calculated]
Molecular weight	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	4.9 g/l [<i>Details:</i> when used as intended with Part A]
VOC Less H2O & Exempt Solvents	0.5 % [<i>Details:</i> when used as intended with Part A]
VOC Less H2O & Exempt Solvents	634 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i> as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Maleic Acid	Dermal	Rabbit	LD50 1,560 mg/kg
Maleic Acid	Ingestion	Rat	LD50 708 mg/kg
2,6-di-tert-Butyl-p-Cresol	Dermal	Rat	LD50 > 2,000 mg/kg

2,6-di-tert-Butyl-p-Cresol	Ingestion	Rat	LD50 > 2,930 mg/kg
Cumene Hydroperoxide	Dermal	Rat	LD50 500 mg/kg
Cumene Hydroperoxide	Inhalation-Vapor (4 hours)	Rat	LC50 1.4 mg/l
Cumene Hydroperoxide	Ingestion	Rat	LD50 382 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Methacrylate	Human and animal	Mild irritant
Maleic Acid	Human and animal	Irritant
2,6-di-tert-Butyl-p-Cresol	Human and animal	Minimal irritation
Cumene Hydroperoxide	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Moderate irritant
Maleic Acid	Rabbit	Corrosive
2,6-di-tert-Butyl-p-Cresol	Rabbit	Mild irritant
Cumene Hydroperoxide	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing
Maleic Acid	Multiple animal species	Sensitizing
2,6-di-tert-Butyl-p-Cresol	Human	Some positive data exist, but the data are not sufficient for classification

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,6-di-tert-Butyl-p-Cresol	In Vitro	Not mutagenic
2,6-di-tert-Butyl-p-Cresol	In vivo	Not mutagenic
Cumene Hydroperoxide	In vivo	Not mutagenic
Cumene Hydroperoxide	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human	Not carcinogenic

		and animal	
2,6-di-tert-Butyl-p-Cresol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	Not toxic to male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not toxic to development	Rat	NOAEL 8.3 mg/l	during organogenesis
2,6-di-tert-Butyl-p-Cresol	Ingestion	Not toxic to female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-di-tert-Butyl-p-Cresol	Ingestion	Not toxic to male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-di-tert-Butyl-p-Cresol	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Maleic Acid	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
Cumene Hydroperoxide	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Cumene Hydroperoxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Cumene Hydroperoxide	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Maleic Acid	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	
2,6-di-tert-Butyl-p-Cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days

2,6-di-tert-Butyl-p-Cresol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-di-tert-Butyl-p-Cresol	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 420 mg/kg/day	40 days
2,6-di-tert-Butyl-p-Cresol	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-di-tert-Butyl-p-Cresol	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Cumene Hydroperoxide	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	7 days
Cumene Hydroperoxide	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.03 mg/l	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Methyl Methacrylate	80-62-6	Trade Secret 40 - 70
Cumene Hydroperoxide	80-15-9	Trade Secret 0.5 - 1.5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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