

SAFETY DATA SHEET

Cutting Fluid

According to Regulation (EC) No 1907/2006, Annex II, as amended. Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Cutting Fluid
 Product number HDC-a, EHDC400, ZE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Lubricant.
 Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier ELECTROLUBE. A division of HK WENTWORTH LTD
 ASHBY PARK, COALFIELD WAY,
 ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR
 UNITED KINGDOM
 +44 (0)1530 419600
 +44 (0)1530 416640
 info@hkw.co.uk

1.4. Emergency telephone number

Emergency telephone IN CASE OF EMERGENCY CALL:
 +44 1865 407333 (24hr, Provided by Carechem 24)
 +353 (0)1 809 2166 (Beaumont Hospital, Republic of Ireland only, 8am-10pm, 7 days a week)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture Classification (EC 1272/2008)

Physical hazards Aerosol 1 - H222, H229
 Health hazards Not Classified
 Environmental hazards Not Classified

2.2. Label elements

Hazard pictograms



Signal word Danger
 Hazard statements H222 Extremely flammable aerosol.
 H229 Pressurised container: may burst if heated.
 Precautionary statements P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P211 Do not spray on an open flame or other ignition source.
 P251 Do not pierce or burn, even after use.
 P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Cutting Fluid

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

butane			10-30%
CAS number: 106-97-8	EC number: 203-448-7		
Classification Flam. Gas 1 - H220			
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics			10-30%
CAS number: 64742-47-8	EC number: 926-141-6	REACH registration number: 012119456620-43-XXXX	
Classification Asp. Tox. 1 - H304			

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
Inhalation	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.
Ingestion	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
Skin contact	Rinse with water.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Spray/mists may cause respiratory tract irritation.
Ingestion	Due to the physical nature of this product, it is unlikely that ingestion will occur.
Skin contact	Repeated exposure may cause skin dryness or cracking.

Cutting Fluid

Eye contact May be slightly irritating to eyes. May cause discomfort.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up. Bursting aerosol containers may be propelled from a fire at high speed. If aerosol cans are ruptured, care should be taken due to the rapid escape of the pressurised contents and propellant. Vapours may form explosive mixtures with air.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Evacuate area. Risk of explosion. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Promptly remove any clothing that becomes contaminated.

6.2. Environmental precautions

Environmental precautions Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Approach the spillage from upwind. Under normal conditions of handling and storage, spillages from aerosol containers are unlikely. If aerosol cans are ruptured, care should be taken due to the rapid escape of the pressurised contents and propellant. Small Spillages: Wipe up with an absorbent cloth and dispose of waste safely. Large Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Flush contaminated

Cutting Fluid

area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Avoid exposing aerosol containers to high temperatures or direct sunlight. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Spray will evaporate and cool rapidly and may cause frostbite or cold burns if in contact with skin. Avoid contact with eyes. Avoid inhalation of vapours and spray/mists.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep away from oxidising materials, heat and flames. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Protect from sunlight. Do not store near heat sources or expose to high temperatures. Do not expose to temperatures exceeding 50°C/122°F. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

Storage class Chemical storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters Occupational exposure limits butane

Long-term exposure limit (8-hour TWA): WEL 600 ppm 1450 mg/m³

Short-term exposure limit (15-minute): WEL 750 ppm 1810 mg/m³

WEL = Workplace Exposure Limit

8.2. Exposure controls

Protective equipment



Cutting Fluid

Appropriate engineering controls	Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.
Eye/face protection	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
Other skin and body protection	Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.
Hygiene measures	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.
Respiratory protection	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.
Environmental exposure controls	Keep container tightly sealed when not in use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Aerosol.
Colour	Colourless to pale yellow.
Odour	Characteristic.
Odour threshold	Not available.
pH	Not available.
Melting point	Not available.
Initial boiling point and range	Not available.
Flash point	< -40°C
Evaporation rate	Not available.
Evaporation factor	Not available.

Cutting Fluid

Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	Not available.
Other flammability	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Bulk density	Not available.
Solubility(ies)	Not available.
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidising properties	Not available.

9.2. Other information

Volatile organic compound This product contains a maximum VOC content of 477 g/l.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions The following materials may react strongly with the product: Oxidising agents.

10.4. Conditions to avoid

Conditions to avoid Avoid exposing aerosol containers to high temperatures or direct sunlight. Pressurised container: may burst if heated

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or products combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Cutting Fluid

Notes (dermal LD ₅₀)	Based on available data the classification criteria are not met.
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC ₅₀)	Based on available data the classification criteria are not met.
<u>Skin corrosion/irritation</u>	
Animal data	Based on available data the classification criteria are not met.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Based on available data the classification criteria are not met.
<u>Respiratory sensitisation</u>	
Respiratory sensitisation	Based on available data the classification criteria are not met.
<u>Skin sensitisation</u>	
Skin sensitisation	Based on available data the classification criteria are not met.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Based on available data the classification criteria are not met.
<u>Carcinogenicity</u>	
Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity development	Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.
General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Spray/mists may cause respiratory tract irritation.
Ingestion	Due to the physical nature of this product, it is unlikely that ingestion will occur.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Eye contact	May be slightly irritating to eyes. May cause discomfort.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.

SECTION 12: Ecological information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity Based on available data the classification criteria are not met.

Cutting Fluid

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

12.4. Mobility in soil

Mobility The product contains volatile organic compounds (VOCs) which will evaporate easily from all surfaces.

12.5. Results of PBT and vPvB assessment 12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information

The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods Do not empty into drains. Empty containers must not be punctured or incinerated because of the risk of an explosion. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents.

SECTION 14: Transport information

General For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID) 1950

UN No. (IMDG) 1950

UN No. (ICAO) 1950

UN No. (ADN) 1950

14.2. UN proper shipping name

Proper shipping name (ADR/RID) AEROSOLS

Proper shipping name (IMDG) AEROSOLS

Proper shipping name (ICAO) AEROSOLS

Proper shipping name (ADN) AEROSOLS

14.3. Transport hazard class(es)

ADR/RID class 2.1

ADR/RID classification code 5F

ADR/RID label 2.1

Cutting Fluid

IMDG class	2.1
ICAO class/division	2.1
ADN class	2.1

Transport labels

14.4. Packing group

ADR/RID packing group	None
IMDG packing group	None
ICAO packing group	None
ADN packing group	None

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS	F-D, S-U
ADR transport category	2
Tunnel restriction code	(D)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits. The Aerosol Dispensers Regulations 2009 (SI 2009 No. 2824).
EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 2015/830 of 28 May 2015. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Council Directive of 20 May 1975 on the approximation of the laws of the Member States relating to aerosol dispensers (75/324/EEC) (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Cutting Fluid

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	<p>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.</p> <p>ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.</p> <p>RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.</p> <p>IATA: International Air Transport Association.</p> <p>ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.</p> <p>IMDG: International Maritime Dangerous Goods.</p> <p>CAS: Chemical Abstracts Service.</p> <p>ATE: Acute Toxicity Estimate.</p> <p>LC₅₀: Lethal Concentration to 50 % of a test population.</p> <p>LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose).</p> <p>EC₅₀: 50% of maximal Effective Concentration.</p> <p>PBT: Persistent, Bioaccumulative and Toxic substance.</p> <p>vPvB: Very Persistent and Very Bioaccumulative.</p>
Classification abbreviations and acronyms	Aerosol = Aerosol
Classification procedures according to Regulation (EC) 1272/2008	Aerosol 1 - H222, H229: : Expert judgement.
Training advice	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
Issued by	Emily Kirk
Revision date	19/11/2019
Revision	0.1
SDS number	1204
Hazard statements in full	<p>H220 Extremely flammable gas.</p> <p>H222 Extremely flammable aerosol.</p> <p>H229 Pressurised container: may burst if heated.</p> <p>H304 May be fatal if swallowed and enters airways.</p>

Cutting Fluid

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.